

Assembly Instructions

Pecos or Pecos Lite Bed Frame

Tools required

Phillips Screwdriver

Rubber Mallet

Optional: a friend

Parts List

Pecos Lite (no headboard)

- 4- Legs all the same height
- 2- Crosspieces with two small pilot holes

OR

Pecos

- 2- Long Legs (Headboard)
- 2- Short Legs (Footboard)
- 3- Crosspieces- 2 with two small pilot holes

- 2- side rails with ledges
- 1- Center support (2 for King/Cal King)
- 1- strapped slat roll
- 4- 5/8" shoulder screws (8 for King/Cal King)
- 2- 1-1/4" wood screws
- 4- 5/16" x 1" Wood Pins

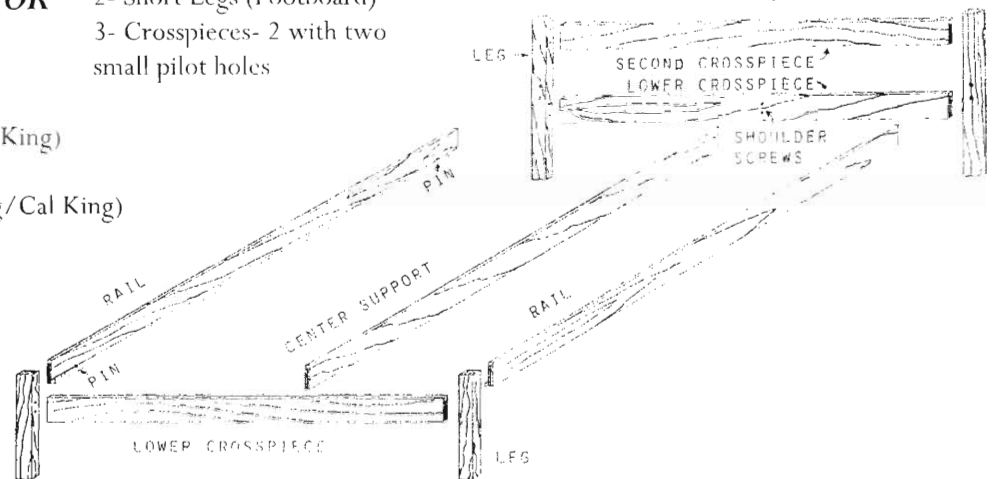


Illustration A

Bed Frame Assembly

1. Lay out and identify all pieces before beginning. Note that lower sets of shoulder screws on legs are for **crosspieces** (not rails) and need to face one another. Refer to Illustration A.
2. If you have a Pecos bed frame, attach lower crosspiece (one with two small pilot holes) to one of the headboard legs. Be sure leg shoulder screws align with "ramp openings" on the end connectors. Tap top of lower crosspiece with rubber mallet until snug. Repeat process with upper crosspiece. Now attach the unattached crosspiece ends simultaneously to the other headboard leg. Tap the top of both crosspieces until they are snug.
3. If you have a Pecos Lite bed frame, you will not have an upper crosspiece and can simply attach the crosspieces to legs on the **lower** set of shoulder screws. Be sure that upper set of shoulder screws (used for rails) face the same direction. You will need to do this for both the headboard and footboard ends. Be sure "ramp openings" align with should screws. Tap down crosspiece until snug.
4. Install four (eight for King/Cal. King) 5/8" shoulder screws into the predrilled holes in the lower crosspieces.
5. Attach the headboard to the footboard using the two side rails. Be sure rail ledges are on the inside.
6. Attach the center support rail to the headboard and footboard lower crosspieces.
7. Be sure that shoulder screws are aligned with "ramp openings". Tap down rails and center support until snug.
8. Install four wood pins in holes in side rail ledges.
9. Lay out slat roll (strap side **UP**) so that the end slats overlap wood pins.
10. Screw center slat to each side rails ledge using two 1-1/4" screws.

Note: It is very important that all joints are tapped down completely and shoulder screws align with "ramp openings" on the end connectors.